



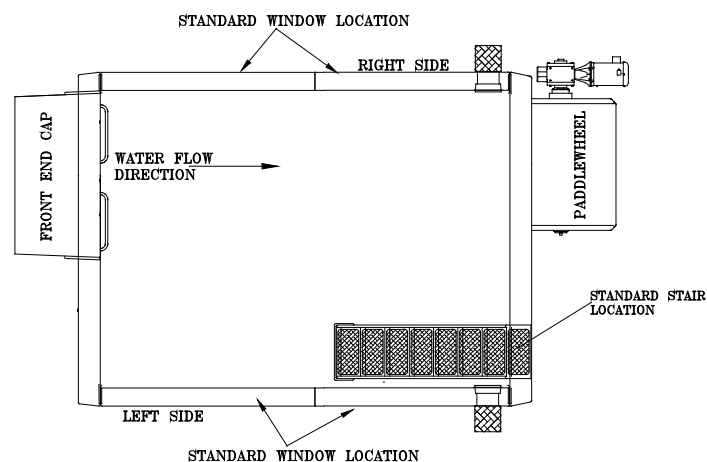
ARCHITECT INSTALLATION GUIDELINES

Model 1000 T



GENERAL LAYOUT

- Call SwimEx at 800-877-7946 to receive AutoCad Drawings of the SwimEx Model that you will be installing. These drawings can be placed directly into your pool room layout and site drawings.
- SwimEx pools are available in two versions: For existing construction, the pool comes standard in four pieces. For new construction we recommend that the option for the pool assembly at the factory be purchased (SX512). In this case, the pool arrives as one piece and is placed into the facility early in construction. [See Blueprint Section for sizes of pieces and whole pool.](#)
- Check local jurisdiction for any pool room requirements. Jurisdictions often require signage, lavatory facilities, shower rooms, drainage, hose bibs, and many other items to be indicated on site plans. State Pool Codes are available from the NSPI (703-838-0083).
- Provide a flat level surface for pool to sit on with a load bearing capacity of 525 lbs./sq.ft. [Footprint of pool must be level, remainder of pit or area can be sloped to drain water.](#)
- Below ground installation requires a minimum pit of 18' wide by 25' long and 84" deep. The pit side walls provide no structure for the pool they are only retaining walls for keeping back fill from falling in against the side of the pool.
- Above ground installation requires a minimum ceiling height of 12' with no obstructions above the pool (Lights, vents, ducts, beams) [Check local building codes for minimum ceiling height and required decking area.](#)
- Every SwimEx comes standard with an entrance stairs and 4 observation windows.
- Based on the orientation of the pool within the room, these elements need to be placed in the optimum locations. Please familiarize yourself with the SwimEx orientation, and make sure that the order specifies the side for the stairs. The ladder can be placed on either side for no charge so long as the order indicates the location.





- Allow access to equipment and pool via access hatch for inground, or access panels for above ground installations.
- Patient lifts must be considered for the proper installation. Lifts differ for above and in ground applications. Please specify pool installation method for proper lift specifying.

Delivery Requirements

- Clear passage for 18-wheel tractor trailer truck to deliver and forklift on site to off load pool from truck. *Please review Shipping Section of Manual.*
- Clear passage from entry to the final location of pool. For the Model 1000 T; door openings must be 94" wide by 94" tall with a clear area on both sides of the door. *Please review Site Preparation Section of Manual.*
- SwimEx units are available assembled at the factory. The pool will then arrive in one piece and will be craned into position. Planning must be done so that this can occur early in the construction process to have complete access to the area. Typically this is the most cost-effective way for new construction installations.
- A clear, unobstructed working area in and around the pit must be provided for movement of the parts into the pit and assembly of the pool. **No decking shall be constructed until the pool has been filled and water tested.**
- Once the pool has been filled and water tested, the decking will need to be constructed around the SwimEx. *This is not part of the SwimEx assembly, please refer to Deck Construction Section of the Manual for instructions.*

Electrical Requirements:

- Standard pool requires 220/240 Volt, single phase, 105 Amps and 480V, 3 phase 30 Amp for the heater. Other voltage heaters are available, please contact SwimEx.
GFCI Breakers to be provided by electrician

Paddlewheel Controller: 60 Amp 208/240V Single Phase

Heater: 30 Amp 480V Three Phase

Pumps: Qty 2; 20 Amp 208/240V Single Phase



- Must provide sub panel with appropriate GFCI breakers for equipment
Please refer to Electrical Schematic in Electrical Section of the Manual
- Variable speed controller takes 220/240Volt single phase in and converts to 3 phase to drive the gearmotor.
- Electrician, in accordance with local and national electric codes, must make all connections between equipment and circuit breakers.

Connections to be made dealing with the SwimEx are from the breaker panel to the variable speed controller, controller to gearmotor, breaker panel to heater, and breaker panel to pumps. These must be done on site by an electrician provided by owner.

- Conduit needed from Variable speed Controller to poolroom near front of pool for SwimOmeter. Conduit must be able to let a 7/8" diameter connector pass through. The location of the Swim-Ometer must be 5' away from the pool and should be determined by the end user of the pool
- Other Equipment Considerations – Optional SwimEx Equipment:
Please refer to Other Equipment Assemblies Section of the Manual

Underwater Lights, 110 Volt plug in unit on right or left side of pool. Provide switch to turn off and on in convenient location.

Ozonator, 110V plug in unit. Should be connected through same line as Pump to ensure that it shuts off when pump is turned off.

Jet Option:

Jet Pump: 220Volt controlled with ES Combo air switch controller (provided with option). Electrician must wire to controller and from controller to pump

Motorized Treadmill Option:

220V single phase input, to separate variable frequency drive and then wire from drive to motor on pool. 40 amp circuit required.

- Non SwimEx Equipment provided by owner

Sump Pump: Plumber will locate a sump pump within pit area, connection means must be provided for.

Lights under deck or in pit area: Pit area must have lights for future maintenance.

Ventilation and exhaust requirements



Mechanical Requirements:

Please read and familiarize yourself with the Plumbing Section of the Manual

- **Plumbing:**

Pool is pre-plumbed with all eyeball and suction fittings. On site plumber (by owner) must make connections between pool and provided pool equipment. All connections are PVC and will vary dependent on location. Typical connections are schedule 80 PVC and range from 1" to 3" in diameter.

- **Water Fill:**

¾" Cold Water fill line for pool (tempered water can be provided but is not required). The fill line must be protected by backflow preventers as required by local codes.

Valve for water fill should be located within poolroom so that operator can see water level as pool is being filled.

- **Drain:**

The SwimEx comes with a 2" drain from the front of the pool with a shutoff valve. A floor drain or sump pump and pit must be provided for annual draining of the pool. Drain from pool is elevated approximately 3 ½" from floor.

Drain will have approximate flow of 80 GPM when pool is full.

- **Hose Bibs:**

A hose bib is recommended (and required within some jurisdictions) within the SwimEx pool area for semi annual cleaning of the pool interior.

- **If an aqua-powered lift is being a used, appropriation for water supply and drain must be made. Typical pool lifts need a ¾" line with 55 psi.**

- **Dehumidification:**

The SwimEx Model 1000 T will have a 140 Sq.ft. of open water area. We recommend that the pool room temperature be kept within +/- 5 degrees of the water temperature. Typical water temperature will be 85-90 degrees. If the air and water temperature are kept this close we estimate the loss to be approximately 6 to 8 lbs/ hour.



Standard Equipment

The following is a list of the standard pool equipment supplied with SwimEx Model 1000 T.

- Pumps (2 provided): Pentair Pool Products

Model: Whisperflow | WFE-12

3 HP filtration Pump

120 GPM @ 60TDH

Electrical Requirements:

240V single phase

15 Amp GFCI breaker

Standard SwimEx 1000 T

7700 Gallons turnover: 32 minutes

NSF LISTED

- Filters (2 provided): Pentair Pool Products

Model: Clean & Clear Plus | CCP 420

420 Square Feet of filtration Area

Design Flow Rate of .375 G/sq.ft. for a flow of up to 157 GPM

Connections 2" PVC Glue Unions

Dimensions: 43" T x 21.5" dia – Removal of cover req. 62" Height

NSF LISTED

- Heater: Coates Heater Company

Model 34818CE 18 KW Electric Heater

Dimensions 18 ¼" L x 10 1/8" W x 11 ½" H

Electrical Requirements:

480V Three Phase

Other voltages available, please contact SwimEx for options and indicate on order sheet.

30 Amp GFIC Breaker feed