

400 Series

400 OS, 480 S

Model:
400 OS

Water Depth:
42"

Current:
18"

Pieces:
1 Piece

Model:
480 S

Water Depth:
48"

Current:
28"

Pieces:
4 Pieces

Same pool design available in two different water depths



400 SERIES

The 400 Series is a superior swim spa pool with a completely flat bottom for the ultimate in aquatic swimming and exercise. Featuring 100 adjustable water speeds, a non-skid surface and swim arrow, the 400 Series pools can accommodate all ability levels. The paddlewheel-generated water current is driven by a 5-hp drive system. The water circulates through a false bottom floor for the smoothest, most even water current on the market.

DESCRIPTION 400 OS

This wide-open, flat bottom pool features a uniform depth of 42" (107 cm) and provides the flexibility to either drop in exercise equipment or keep it clear for multiple users, exercising, and family fun. The 400 OS is a one-piece pool.

480 S

The 480 S can be delivered in four sections for tight access installations or pre-assembled at the factory. In addition, this pool has a 48" water depth and 28" deep water current.



FEATURES

400 OS, 480 S

- 1 piece (400 OS) or 4 piece (480 S) construction
- Water depth: 42" (400 OS) or 48" (480 S)
- Pre-installed inlet and outlet fittings
- Stainless steel electropolished front and rear grates (grates are NSF listed for suction entrapment)
- 5 hp electric motor
- Custom fit thermal blanket
- Start-up treatment and test kit
- Annual maintenance kit
- Water vacuum
- Filtration system (5.5 kw electric heater, 1 hp pump, 75-sq ft (6.9 square meter) cartridge filter)
- Rear emergency shut-off bar
- Non-skid floor surface
- Recessed ladder with stainless steel handrails
- 2 stainless steel front handrails
- Swim arrow with choice of color



SPECS

	400 OS	480 S
Pool size	18'-0" x 7'-8" x 4'-10.5" (5.49 m x 2.34 m x 1.49 m)	18'-3" x 7'-8" x 5'-8.5" (5.56 m x 2.34 m x 1.74 m)
Water dimensions	11'-9" x 6'-3" (3.58 m x 1.9 m)	11'-9" x 6'-3" (3.58 m x 1.9 m)
Pit size	20' x 12' x 4'-10" (6.1 m x 3.66 m x 1.47 m)	20' x 12' x 5'-10" (6.1 m x 3.66 m x 1.78 m)
Pool weight with equipment	3,200 lbs (1,451 kg)	3,500 lbs (1,587 kg)
Pool volume	2,600 gal (9841 l)	3,200 gal (12,112 l)
Pool filled weight	25,000 lbs (1,133 kg)	31,000 lbs (14,061 kg)
Load bearing	425 lbs sq ft (2074.31 kg/m2)	460 lbs sq ft (2,245 kg/m2)

OPTIONS

400 OS, 480 S

- EDGE touchscreen monitor to program and display your workout
- Custom waterline tiles
- 2 underwater lights
- Hydrotherapy jet system with up to 12 jets (includes 2 hp pump and controller)
- Custom pool and coping colors
- 7.5 hp drive system for faster water speeds

- In-pool fiberglass stairs with stainless steel handrail (vs standard recessed steps)
- Natural gas or propane heater vs standard electric heater
- 2 stainless steel side handrails
- Hardtop safety cover
- Manual security cover
- Ozone or UV water treatment

480 S

- 8-Piece multi-sectional design for access into tight areas
- 2' (61 cm) extension increasing pool length (up to a maximum of three 2' extensions)
- Assembly of pool at factory